

PRODUCT INFORMATION STARK PROCESS



Stark Process is a heat transfer that lasts as long as the garment, it's also very easy to apply. The product is completely free from ftalat and is certified with öko-tex class1. Certification number Ö 99-093. This transfer has similar characteristics to our main product **Stark**, but with stark process we can create a transfer with almost an unlimited amount of colors and shadings.

Stark Process can also be used to produce a photographic design.

It's easy to apply **Stark Process** on any textile, but there are a few tips & tricks to make the result just as good every time. There are basically just as many variations of textiles as there is clothes which makes it wise to test if **Stark Process** will fit on your garment/textile. We will be happy to send you samples of our products to make sure that you get the result you need.

**When you receive your ordered heattransfer always check that the heat transfer is correct regarding color and performance. If the product doesn't meet your expectations contact us before applying the transfer on your garment. We do have a satisfied customer policy.*

APPLICATION OF STARK PROCESS HEAT TRANSFER

The settings we recommend should be viewed as general recommendations. You always get the best result by testing the product with your heatpress. We use our own "Hot 2000" heatpress for all our tests. **Stark Process** has a temperature usage range between 115°C to 180°C. The time can be varied between 8-20 seconds. The pressure settings should be set to around 4-7 bars on our Hot 2000 Heatpress.



SHELF LIFE & WASHING INSTRUCTIONS

Stark Process has a shelf life while maintaining adhesion of at least 5 years.

Stark Process heat transfer can be dry-cleaned and can be washed with industrial washing up to 85°C. Don't Iron directly on the transfer, it might melt. The best way to iron is on the backside on the garment on the area where the transfer is applied.



A default setting that works for most garments is:
(synthetic materials might have to be pre-shrunk for
5 seconds before application)

Time: 15 seconds

Temp: 160°C

Pressure: 4-7 bars

(medium pressure for manual heatpresses)

REMOVE THE PLASTIC CARRIER WARM/COLD



CUT THIS OUT AND ATTACH IT TO YOUR HEATPRESS!